

# The Pile Times

## Deep Foundations

July 2022

### Build-a-Rig Relaunch

Our Build-a-Rig program is a cornerstone piece for Cajun's Hazard Recognition System. Personnel submit jobsite hazard recognitions that are voted on weekly to receive 1 of 6 stickers. Once all 6 stickers are obtained, they are awarded a die-cast model crane. Congratulations to our recent winners:



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### RECENT HAZARD RECOGNITION WINNERS

- Eric Chavez*
- Thomas Matkin*
- Chase Duplechain*
- Santana Castaneda*
- Miguel Hernandez*
- Crockett Woodcock*
- Troy Matthews*

### Work Anniversaries

<u>5 Years</u>	<u>10 Years</u>	<u>15 Years</u>
<i>Andrew Davis</i>	<i>Travis Parker</i>	<i>Charles Vignes</i>
<i>Heith Miller</i>		<i>Kurt Frederick</i>
<i>Lance Hansford</i>		<i>Trisha Bailey</i>
		<i>Romell Lavigne</i>

### Cajun Deep Foundations

**Vision: To provide our customers with trusted and innovative deep foundation solutions**  
**Mission: To provide quality solutions by investing in people and defining operational excellence**



# CURRENT PROJECTS

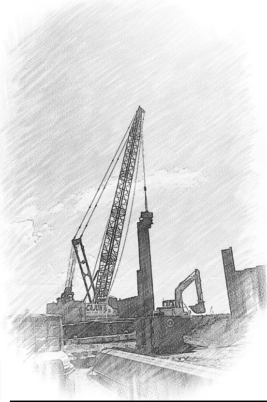


22-506 PLNG Sheet Piling

- 21-515 ZACHRY@GOLDEN PASS—SHEET PILE
- 22-507 WORLEY@EXXONMOBIL—SHEET PILE
- 22-506 WT-BYLER PLNG—SHEET PILE
- 22-512 PLNG GIS SUBSTATION—PCCP PILE
- 22-604 EVONIK-PROJECT MALBEC—DDP PILE
- 22-804 CALUMET REFINING—DRILLED SHAFT PILE
- 22-811 CABOT— DRILLED SHAFT PILES



22-512 PLNG GIS SUBSTATION



- VALERO CLOVELLY PIPELINE—SHEET PILE
- TARGA TRAIN 9—PCCP
- PBF CHALMETTE—PCCP
- DOW DEER PARK—GIKEN SHEET PILE
- WESTLAKE BRINE—ACIP
- EXXONMOBIL TRINITY RIVER—SHEET PILE



# BU15 Bonus Feature

## GOLDEN PASS 100K Man-Hours

Contributed by: Daniel Sprunk—Project Manager

For the first time in 5 years, Cajun’s Deep Foundations Business Unit has surpassed the 100,000 Man-Hour milestone on a single project. To celebrate, the project team hosted a site-wide safety lunch full of barbeque and door prizes to recognize the employees for their hard work and dedication.

Cajun mobilized to the Golden Pass LNG Export Project in Sabine Pass, TX in late September of 2021. The project team began installation of what has been publicized as the largest helical piles in North American history. Installing over 1,800 massive ultra high-torque helical piles ranging from 40’ up to 120’, the crews worked through the brownfield section of the plant, displaying Cajun’s ability to work safely and effectively, no matter what the project had in store. Overall the project team installed over 31 miles of helical piles tipping the scales at over 16 million pounds. Each helical connection had 4 bolts weighing in at roughly 30lbs a piece. A total of 32,524 bolts were installed for helical connections for a total of almost 1 million pounds of bolts!

Given Cajun’s performance on the jobsite, the scope of work grew to include 131 precast piles for the electrical substation as well as 23 large diameter steel caissons for the transmission line scope of work. These piles were safely and successfully installed.

Cajun was additionally asked to support the project with a \$30 million scope of work designing and installing temporary sheet pile shoring and cofferdams. This epic scope of work will prove to be why Golden Pass LNG is remembered at Cajun. Cajun is on track to install over 450,000 square feet of sheet piling ranging from 35’ to 65’ deep. That’s enough sheet piling to cover the top of the Superdome! Cajun’s sheet piling program at Golden Pass is expected to run through the end of 2022. After installation, Cajun will assist the General Contractor, Zachry, with the installation of precast concrete sumps and removal of sheet piling and waler systems.

The project crew made up of over 70 employees has set the standard for safety excellence on the Golden Pass Project with Zero Injuries to date. To all the employees at Golden Pass: THANK YOU AND KEEP UP THE GOOD WORK!





# GOLDEN PASS 100K Man-Hours

