

Cajun Deep Foundations, LLC

Lead Inspection Procedure

- I. Annual lead sections, excluding pin-up point & head section, if tapered tip see section II
 - a. Buff clean entire area around all bolting/pining points on each section of leads to be inspected, including but not limited to:
 - i. Welds
 - ii. Bolt Holes
 - iii. Plate
 - b. Perform a thorough visual inspection (VT) checking for:
 - i. Cracks
 - ii. Excessive Wearing
 - c. If entire lead section passes VT:
 - i. Apply fresh coat of paint
 - ii. Update inspection tag
 - iii. Inspection tag shall be 1"x3" steel tag with a stamped date
 - d. If ANY part of the lead section fails the VT
 - i. Contact the general superintendent
- II. Swinging Leads Tapered Tip- to be inspected annually
 - a. Disassemble entire rigging Point
 - b. Buff clean entire pin
 - c. Perform a thorough visual inspection (VT) on sleeve and pin checking for
 - i. Excessive wear
 - ii. Cracks
 - d. If entire lead section passes VT
 - i. Apply fresh coat of paint
 - ii. Reassemble
 - iii. Update annual inspection tag
 - iv. Inspection tag shall be 1"x3" steel tag with a stamped date
 - e. If ANY part of lead section fails VT
 - i. Contact the general superintendent

- III. Head Section- to be inspected a minimum of once (1) every five (5) years from date stamped on tag
 - a. Disassemble entire head section
 - b. Buff clean entire area around all bolt/pin points including but not limited to:
 - i. All welds
 - ii. Bolt/pin holes
 - iii. Plates
 - c. Perform a thorough visual inspection (VT) on all sheaves, sheave pins, and becket lugs
 - d. If entire head section passes VT
 - i. Apply fresh coat of paint
 - ii. Reassemble entire head section using all new bolts torqued to bolt specifications
 - iii. Update annual inspection tag
 - iv. Annual inspection tag shall be 1"x3" steel tag with a stamped date
 - e. If ANY part of head section fails VT
 - i. Contact the general superintendent
- IV. Pin-up Point- to be inspected a minimum of once (1) every five (5) years from date stamped on tag
 - a. Disassemble entire swivel pinup point
 - b. Buff clean entire area around through pin bolt holes including but not limited to:
 - i. All welds
 - ii. Plates
 - iii. Through pin
 - c. Perform a thorough visual inspection (VT) checking for:
 - i. Cracks
 - ii. Excessive Wearing
 - d. If entire swivel pin-up passes VT
 - i. Apply fresh coat of paint
 - ii. Reassemble entire pin-up point using all new bolts torqued to bolt specifications
 - iii. Update inspection tag
 - iv. Inspection tag shall be 1"x3" steel tag with a stamped date
 - e. If ANY part of pin-up point fails VT
 - i. Contact the general superintendent